

## **AMENDMENT TO THE ABSTRACT**

The following abstract will replace all prior versions of the abstract in the application:

A machine reaming tool ~~comprises~~includes a reaming head or interchangeable head (1) and a shaft (2), wherein the interchangeable head (1) is of one piece and may be exchanged, and in ~~the~~an axial direction and at each location, thus including means for the exchange adaptation, is thinner than a maximal thickness  $h_{\max}$ , wherein this maximal thickness  $h_{\max}$  is computed in millimetres from a diameter D1 of the interchangeable head in ~~millimetres~~millimeters as  $h_{\max} = 6\text{mm} + (1/10) \cdot (D1 - 12\text{mm})$ . On account of this, a guide portion (18) for cutters of the reaming head (1) becomes very much shorter than usual, but despite this ensures an adequate quality of machining. In a preferred embodiment of the invention, the interchangeable head (1) in a plane shaft-side end-face (15) comprises cutout (11) for the ~~centring~~centering fastening on the shaft (2). ~~The shaft (2) on an end-side plane surface (25) comprises a connection lug (21) which projects out of this plane surface in the axial direction and to which the cutout (11) of the interchangeable head (1) corresponds. The interchangeable head (1) thus has no axially projecting lug. The material requirement is further reduced, the manufacture of the interchangeable head (1) is simplified, and the material and manufacturing costs are reduced on account of this.~~